

18–020 Additional installation of oil pressure relief valve in main oil duct

Tightening torques	Nm
Pulley bolts M 8	35
Pressure relief valve	40
Plug (5)	50

Spare parts

Pressure relief valve	114 180 02 15
Plug	110 184 00 56
Plug ¹⁾	110 184 01 56

¹⁾ only for models with fuel evaporation system, which have connection at plug.

Note

In the event of repairs or when installing an oil pump drive, part no. 110 050 02 06, install a 5 bar pressure relief valve, part no. 114 118 02 15 into main oil duct front in addition to pressure relief valve in oil pump. For this purpose, use a new closing plug.

On vehicles with fuel evaporation control system without charcoal canister, install line of evaporation control system from cylinder crankcase to cylinder head.

Standard installation 5 bar pressure relief valve in main oil duct

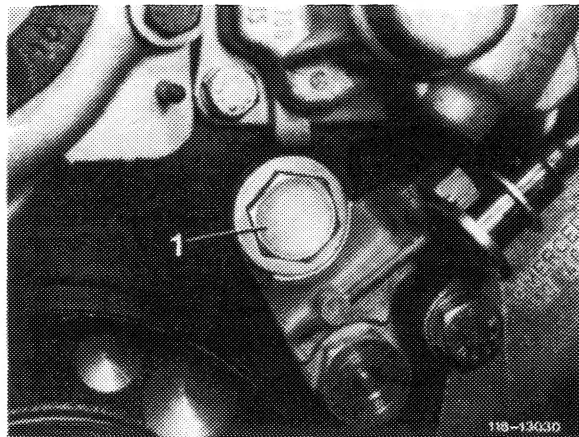
Engine	starting engine end no.
110.921 – 10 – 008705	
– 12 – 035819	
110.922 – 10 – 015494	
– 12 – 022259	
110.923 – 10 – starting begin of series	
– 12 – starting begin of series	
110.931 – 10 – 001058	
– 12 – 000126	

110.932	– 10 –	002153
	– 12 –	000350
110.981	– 10 –	009994
	– 12 –	020700
110.982	– 10 –	000109
	– 12 –	000285
110.983	– 10 –	011397
	– 12 –	028536
110.984		starting begin of series
110.985		starting begin of series
110.986		starting begin of series
110.991	– 10 –	000065
	– 12 –	000030
110.992		starting begin of series
110.993	– 10 –	000043
	– 12 –	000010

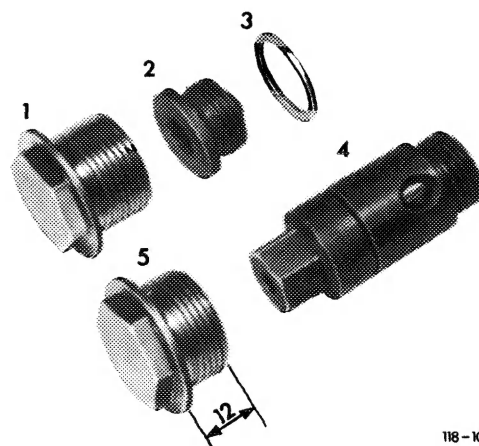
All exchange engines starting unit no. 464130 are provided with 5 bar pressure relief valve in main oil duct.

Removal

- 1 Remove radiator (20–420).
- 2 Remove fan clutch.
- 3 Remove pulley and vibration damper (03–340).
- 4 Remove plug (1).



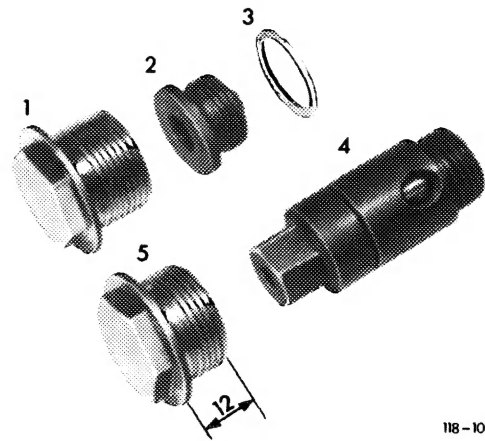
- 5 Unscrew plug (2) for oil bore with a lubricated 8 mm internal socket wrench and pull out carefully.
- 6 For protection insert a long piece of welding wire in oil bore and remove the press fit aluminium seal (3) from countersink of oil bore with a screwdriver.



Attention!

Do not use old closing plug (1), 16 mm long, together with pressure relief valve (4).

When installing a 5 bar pressure relief valve, use screw connection (5), part no. 110 184 0056 (or part no. 110 184 0156 with tank breather on vehicles for (AUS), (J), (USA)), since otherwise the pressure relief valve will not operate.



118 - 10 386

For subsequent installation of a 5 bar pressure relief valve into the following vehicle models, connect line of fuel evaporation control system to cylinder head (arrow):

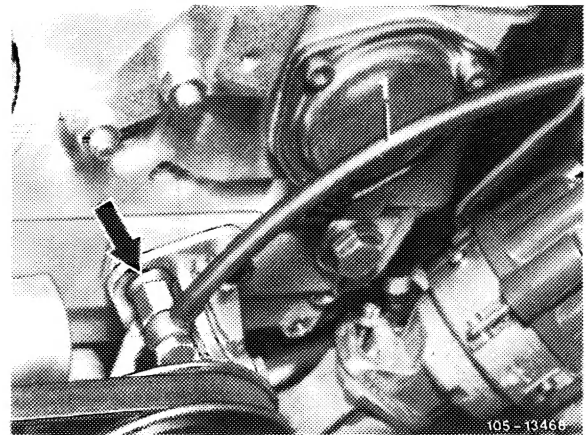
Model years

(AUS) starting 10.1974 up to start of model year 1977.

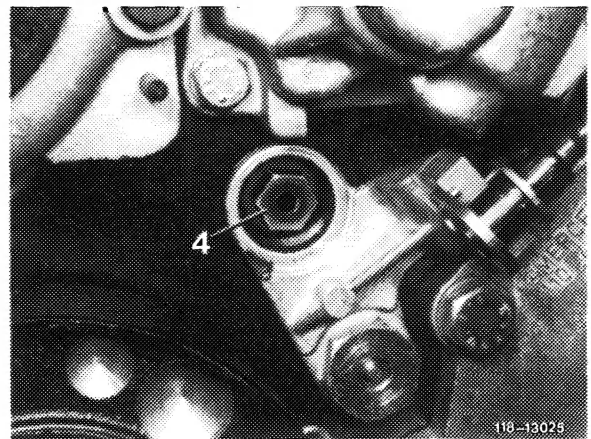
(J) starting 1.1973 up to start of model year 1976.

(USA) starting model year 1972 to 1974.

For this purpose, use conversion set, part no. 114 010 26 99. Also refer to repair instructions engine 110, combustion III, programmed repairs, group 47.



105 - 13466



118 - 13029

Installation

7 Install pressure relief valve (4) and torque to 40 Nm.

8 Coat threads of new plug (5) with a sealing compound, install and torque to 50 Nm.

9 Install vibration damper and pulley.

- 10 Install fan clutch.
- 11 Install and tighten belt.
- 12 Install radiator housing and radiator.
- 13 Add coolant.
- 14 Run engine, check oil pressure and for leaks.